

FIFA QUALITY CONCEPT REQUIREMENTS FOR ARTIFICIAL TURF SURFACES



LABORATORY TESTS - BALL / SURFACE INTERACTION							
			Test conditions		Requir	ements	
Property	Test Method	Preparation	Temperature	Condition	FIFA Recommended **	FIFA Recommended ★	
	FIFA 01/05-01	Pre-conditioning	23°C	Dry		0.60m - 1.0m	
Vertical ball rebound	& FIFA	J J J J J J J J J J J J J J J J J J J		Wet	0.60m - 0.85m	-	
	09/05-01	Simulated Wear	23°C	Dry		0.60m - 1.0m	
Angle ball	FIFA		2290	Dry	45% - 60%	45% -70%	
rebound	0	Pre-conditioning	23°C	Wet	45% - 80%	45% - 80%	
Doll roll	FIFA		0000	Dry	- 4m - 8m	4m - 10m	
Ball roll	03/05-01	Pre-conditioning	23°C	Wet	4111 - 0111	-	

LABORATORY TESTS - PLAYER / SURFACE INTERACTION							
		Test method		Test conditions	Requir	rement	
Property	Test Method		Preparation	Temperature	Condition	FIFA Recommended **	FIFA Recommended ★
			Pre- conditioning	23ºC	Dry	60% - 70%	55% - 70%
	FIFA 04/05-01 & FIFA 10/05-01	5-01 Mean 2 nd / 3 rd impact			Wet		-
Shock Absorption			Simulated Wear	23°C	Dry		55% - 70%
			-	40°C	Dry		-
			-	-5°C	Frozen	60% - 70% ⁽¹⁾	-
	FIFA		Pre-	2200	Dry		4mm - 9mm
Vertical	05/05-01 &	Flat foot	conditioning	23°C	Wet	4mm - 8mm	-
Deformation	FIFA 10/05-01	Mean 2 nd / 3 rd impact	Simulated Wear	23⁰C	Dry		4mm - 9mm

1 Surfaces that fail the shock absorption test at -5°C may only be installed on pitches that have an under pitch heating system or in locations that do not experience temperatures below 0°C.

LABORATORY TESTS - PLAYER / SURFACE INTERACTION (continued)						
			Test conditions		Requir	rement
Property	Test Method	Preparation Temperature Co		Condition	FIFA Recommended ★★	FIFA Recommended ★
		Pre-		Dry		25Nm - 50Nm
Rotational Resistance	FIFA 06/05-01 &	conditioning	23°C	Wet		-
	FIFA 10/05-01	Simulated Wear	23°C	Dry	30Nm - 45Nm	25Nm - 50Nm
Linear Friction - Stud		Pre- conditioning	23°C	Dry	– 3.0g - 5.5 g	3.0g - 6.0 g
Deceleration Value	FIFA 07/05-01			Wet		-
Linear Friction - Stud	FIFA 07/05-01	Pre-	23°C	Dry	- 130 - 210	120 - 220
Slide Value		conditioning		Wet	130 - 210	-
Skin / surface friction	FIFA 08/05-01	Pre- conditioning	23°C	Dry	0.35 - 0.75	-
Skin abrasion	FIFA 09/05-01	Pre- conditioning	23°C	Dry	<u>+</u> 30%	-

-ABORATORY TESTS - ARTIFICIAL WEATHERING (FIFA 11/05-01)					
			Requirement		
Component	Property	Test method	FIFA Recommended ★★	FIFA Recommended ★	
	Colour change	EN ISO 20105-A02	≥ Grey scale 3	<u>></u> Grey scale 3	
Artificial turf	Effects of simulated wear after artificial weathering	Visual description and photographic record	-	-	
Pile yarn (s)	Tensile strength	EN 13864	Percentage change from unaged to be no more than 50%	Percentage change from unaged to be no more than 50%	
Polymeric infill	Colour change	EN ISO 20105-A02	<u>></u> Grey scale 3	<u>></u> Grey scale 3	

LABORATORY TESTS - MISCELLANEOUS PROPERTIES						
			Requirement			
Property	Test Method	Condition	FIFA Recommended	FIFA Recommended		
			**	*		
Joint strength	EN 12228	Unaged				
Stitched seams	&	Immersion in hot water	1500N/100mm	1500N/100mm		
	EN 13744	immersion in not water				
Joint strength	EN 12228	Unaged				
Bonded seams	&		25N/100mm	25N/100mm		
Bonded seams	EN 13744	Immersion in hot water				
Water permeability	EN 12616	Unaged	> 180mm/h	> 180mm/h		
Tensile strength of shockpads and e- layers (if supplied as part of system)	EN 12230	Unaged	0.15Mpa	-		

LABORATORY TESTS - PRODUCT IDENTIFICATION TESTS & QUALITY MONITORING REQUIREMENTS

February	2005FIFA	Quality	Concept -	handbook	of test	methods a	and req	quirements	for artificia	al football turf

			Variation between laboratory tested system and materials taken from site		
Component	Characteristic	Test method	FIFA Recommended ★★	FIFA Recommended ★	
	Mass per unit area	ISO 8543	< ±100gm ²	< ±100gm ²	
	Tufts per unit area	ISO 1763	< ± 10%	< ± 10%	
Artificial turf and pile yers(a)	Tuft withdrawal force	ISO 4919	< ± 10%	< ± 10%	
Artificial turf and pile yarn(s)	Pile length	ISO 2549	< ± 5%	< ± 5%	
	Pile weight	ISO 8543	< ± 10%	< ± 10%	
	Pile yarn characterisation	DSC	-	-	
Infill	Layer depth(s)	EN 1969	< ± 15%	< ± 15%	
Individual elements of infill	Particle size	EN 933 - Part 1	< ± 20%	< ± 20%	
materials (e.g. rubber, sand, etc)	Particle shape	prEN 14955	< ± 20%	< ± 20%	
	Bulk density	EN 13041	< ± 10%	< ± 10%	

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LABORATORY TESTS - PRODUCT IDENTIFICATION & QUALITY MONITORING REQUIREMENTS (continued)							
			Variation between laboratory tested system and materials taken from site				
Component	Characteristic	Test method	FIFA Recommended ★★	FIFA Recommended ★			
	% organic						
Rubber granular infill	% inorganic	Thermo-gravimetric analysis	-	-			
	Residual compression & change in appearance	FIFA 12/05-01	-	-			
	Mass per unit area	EN 430	< ± 100gm ²	< ± 100gm ²			
Shockpads and e-layers	Compressive modulus	EN 604	< ± 10%	< ± 10%			
(if supplied as part of system)	Tensile strength	EN 12230	< ± 10%	< ± 10%			
	Thickness	EN 1969	< ± 15%	< ± 15%			
Unbound sub-bases (when	Particle size	EN 933 – Part 1	< ± 20%	< ± 20%			
tested as part of system)	Particle shape	prEN 14955	< ± 20%	< ± 20%			

FIELD TESTS - TEST SCHEDULE AND REQUIREMENTS

Fields that are normally watered prior to use shall be tested under wet conditions. Fields that are used dry or wet shall be tested under the meteorological conditions found at the time of test.

To be certified under the FIFA Quality Concept a field shall satisfy each requirement in any position on the field.

			Requirement		
Characteristic	Test Method	Test conditions	FIFA Recommended **	FIFA Recommended *	
Vertical ball rebound	FIFA 01/05-01	-	60cm - 85cm	60cm - 100cm	
	FIFA 02/05-01	Dry	45% - 60%	45% -70%	
Angle ball rebound	FIFA 02/05-01	Wet	45% - 80%	45% -80%	
Ball roll	FIFA 03/05-01	Initial assessment	4m - 8m	4m - 10m	
Bairton	FIFA 03/03-01	After 12 months	4m – 10m	4111 - 10111	
Shock Absorption	FIFA 04/05-01	Flat foot - Mean 2 nd / 3 rd impact	60% - 70%	55% - 70%	
Vertical Deformation	FIFA 05/05-01	Flat foot - Mean 2 nd / 3 rd impact	4mm - 8mm	4mm - 9mm	
Rotational Resistance	FIFA 06/05-01	-	30Nm - 45Nm	25Nm - 50Nm	

FIELD TESTS - TEST SCHEDULE AND REQUIREMENTS (continued)						
Linear Friction - Stud	FIFA		3.0g - 5.5 g	3.0g - 6.0 g		
Deceleration Value	07/05-01	-	3.0g - 5.5 g	3.0g - 0.0 g		
Linear Friction - Stud	FIFA		130 – 210	120 220		
Slide Value	08/05-01	-	130 – 210	120 - 220		
Surface regularity of playing surface	EN 13036	3m straightedge	<u><</u> 10mm	<u><</u> 10mm		
Slopo	Surveyors level		<u><</u> 1%	<u><</u> 1%		
Slope		-	(<u><</u> 0.5% recommended)	(<u><</u> 0.5% recommended)		
Water permeability of sub-base	EN 12616	-	<u>></u> 180mm/h	<u>></u> 180mm/h		
Surface regularity of	EN 13036	3m straightedge	<u><</u> 10mm	<u><</u> 10mm		
sub-base	LN 13030	300mm straightedge	<u><</u> 2mm	<u><</u> 2mm		

Field dimensions for a 1 Star installation:

The field of play must be rectangular. The length of the touch line must be greater than the length of the goal line.

Length: minimum 90m (100yds) Maximum 120m (130yds) Width: minimum 45m (50yds)

Maximum 90m (100yds)

Field dimensions and additional requirements for a 2 Star installation:

The field of play must be rectangular. The length of the touch line must be greater than the length of the goal line.

Length: minimum 100m (110yds) Maximum 110m (120yds)

Width: minimum 64m (70yds) Maximum 750m (80yds)

For all additional requirements regarding field markings, goal- and penalty-area and corner arc "LAW 1 - The Field of Play" and the Decisions of the international F.A. Board become relevant.

Field Markings

The field of play is marked with lines. These lines belong to the areas of which they are boundaries.

All lines are not more than 12cm (5ins) wide.

The field of play is divided into two halves by a halfway line.

The centre mark is indicated at the midpoint of the halfway line. A circle with a radius of 9.15m (10yds) is marked around it.

The Goal Area

A goal area is defined at each end of the field as follows. Two lines are drawn at right angles to the goal line, 5.5m (6yds) from the inside of each goalpost. These lines extend into the field of play for a distance of 5.5m (6yds) and are joined by a line drawn parallel with the goal line. The area bounded by these lines and the goal line is the goal area

The Penalty Area

A penalty area is defined at each end of the field as follows:

Two lines are drawn at right angles to the goal line, 16.5m (18 yds) from the inside of each goalpost. These lines extend to the field of play for a distance of 16.5m (18 yds) and are joined by a line drawn parallel with the goal lone. The area bounded by these lines and the goal line is the penalty area.

Within each penalty area, a penalty mark is made 11m (12yds) from the midpoint between the goalpost and equidistant to them. An arc of a circle wit a radius of 9.15m (10yds) is drawn outside the penalty area.

Flagposts

A flagpost, not less tan 1.5m (5ft) high, with a non pointed top and a flag is placed at each corner. Flagpost may also be placed at each end of the halfway line, not less than 1m (1 yd) outside the touch line.

The corner arc

A quarter circle with a radius of 1m (1yd) from each corner flagpost is drawn inside the field of play

Decisions of the International F.A. Board: Decision 3

No kind of commercial advertising, whether real or virtual, is permitted on the field of play and field equipment from the time the teams enter the field of play until they have left it at half time and from the time the teams re-enter the field of play until the end of the match. In particular no advertising material of any kind may be displayed on goals nets flagposts or their flags

Decision 5

The reproduction of, whether real or virtual of representative logos or emblems of FIFA, confederations, member associations leagues clubs or other bodies is forbidden on the field of play and field equipment (including goal nets and areas they enclose) during playing time, as described in Decision 3.